

Amendments to the Specification:

Please replace paragraph 0042 as follows:

0042 Figure 2a shows the transfer of a first filter segment 1, for example consisting of cellulose acetate, from the ~~cutting/pushing~~ insertion drum/wobble drum 16 to the operating drum 18. The ~~cutting/pushing~~ insertion drum/wobble drum 16 is provided with suction bores 17 in the holding troughs, which are designed to hold the filter segments 1 on the ~~cutting/pushing~~ insertion drum/wobble drum 16. During the transfer of the filter segments 1, the vacuum supplied to the corresponding suction bore 17 is turned off, so that the filter segment 1 is transferred to a holding trough 28 of the operating drum 18.